



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D206-559-013
Job Sheet 184854-A



Part No: D206-559-013

Job Qty: 1 ea

Part Name: 206L Series / 407 Bearpaws



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/19/18

Job Tracking No:

Due Date: 11/9/18

Created By: Sonia Quirion

Type: Stock

Description:

Note: DWG REV L SHEET 7 IPP Rev:J 04.02.17 Blank size changed KJ/JLM IPP Rev:K 07-01-02 Was K10008 JLM IPP Rev:L 08-01-09 Added Step 2 JLM Verified By:EC IPP Rev:M 08-04-29 update seq. 8 and 12 DD verified by:EC IPP Rev:N 08-10-15 New Manufacturing Method JLM Verified By:EC IPP Rev G 10.10.04 per DS19527 EC verified by:DD

Ship Via:

Bill of Materials

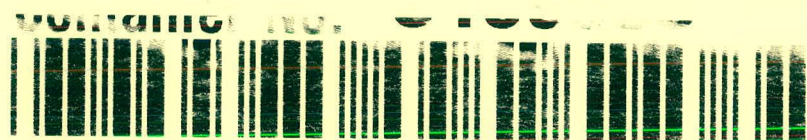
Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/9/18	11/9/18	0.00	0.00	Start Up Stores/Pkg-2		DEC 19 2018
160	Packaging	1 pcs	11/9/18	11/9/18	0.00	0.00	Packaging1-2		DEC 21 2018
170	QC	1 pcs	11/9/18	11/9/18	0.00	0.00	QC4		DEC 21 2018
180	Packaging	1 pcs	11/9/18	11/9/18	0.00	0.00	Packaging3-1		DEC 21 2018
185	DC	1 pcs	11/9/18	11/9/18	0.00	0.00	DC		DEC 27 2018
190	QC21-FG	1 Ea	11/9/18	11/9/18	0.00	0.00	QC21		DEC 27 2018

Part Op 180 - Identify and pack for shipping as per PPPD206-559-013 LOCATION: FG013
Descriptions: 185 - Photocopy bluefile and create labels per PPP D206-559-013 CHG006

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-17A	Bolt	12 Ea (12 ea)	90-Start up Operation	5122085
AN4-20A	Bolt	12 Ea (12 ea)	90-Start up Operation	5098036
D2182B050	Clamp Cushion Black 5.0 " Long	6 pcs (6 ea)	90-Start up Operation	5109207
D2438	Clamp	6 pcs (6 ea)	90-Start up Operation	5089860
D2529	Washer	12 pcs (12 ea)	90-Start up Operation	5133981
D2732-050	Rubber Cushion - 5"	6 pcs (6 ea)	90-Start up Operation	5068993
MS21042L4	Nut	12 Ea (12 ea)	90-Start up Operation	5109236
NAS1149D0463J	Washer	24 Ea (24 ea)	90-Start up Operation	5092780
D2274	Radius Block	12 Ea (12 ea)	160-Packaging	5120330
D2432	Bearpaw 19" X 24"	2 Ea (2 ea)	160-Packaging	5126207



206L Series / 407 Bearpaws

PART NO: D206 – 559 – 013

Serial No/Batch: S127027

Revision:

Operation: Packaging

Change No: CHG006

Mfg Date: 12/19/18

Job No: 184854 – A

DEC 21 2018
DEL 51 3017
CHG 006
S127027

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-17A	12	280	0
	AN4-20A	12	156	0
	D2182B050	6	72	0
	D2438	6	154	0
	D2529	12	844	0
	D2732-050	6	87	0
	MS21042L4	12	2,414	0
	NAS1149D0463J	24	4,346	0
160-Packaging	D2274	12	375	0
	D2432	2	37	0
Part Specifications				
Specifications could not be found.				

Plex 12/19/18 1:47 PM dart.quirion.sonia

5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			16	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						8	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						8	D4011-1	CLAMP, SHORT
						8	D4011-5	CLAMP, SHORT (OEM)
						8	D4012-1	CUSHION
						2	D4355-1	BEARPAW
						2	D4360-041	WEARPLATE ASSEMBLY
						8	AN4C11A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
8	12	8	12	8	12		AN4-20A	BOLT
						16	AN4C20A	BOLT
						16	AN4C21A	BOLT
16	24	16	24	8	12	16	NAS1149D0463J	WASHER (OR AN960JD416)
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						24	MS21043-4	NUT
2		2					QS200M44S	CLAMP

Change Record

PAGE 1 OF 1

Part Number: D206-559-013

Description: BEARPAW INSTALLATION (206/407)[illegible]

